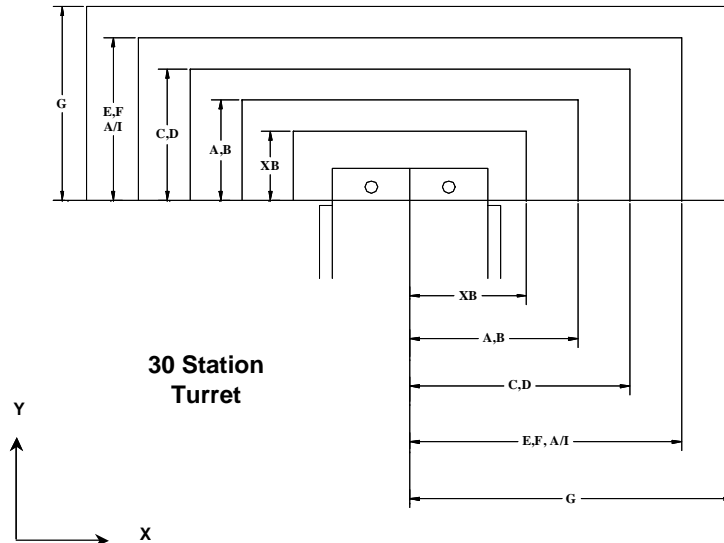
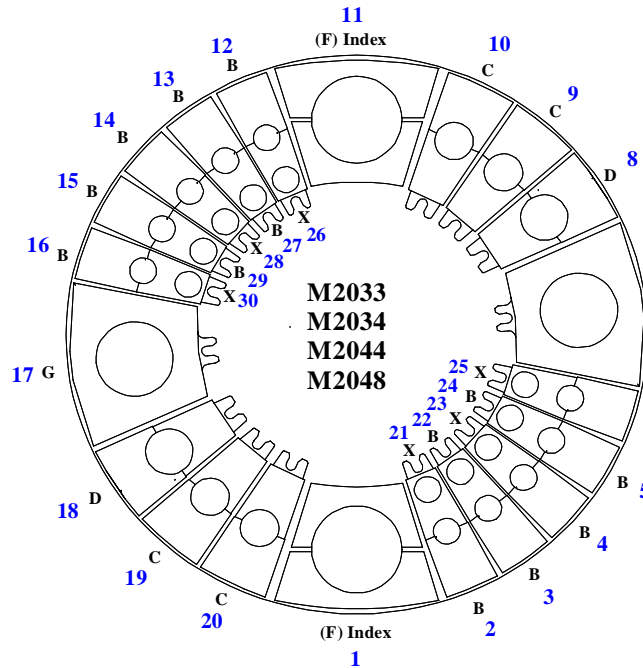


Max Station Range	X	B	C	D	EF		G	VariTool Auto Index	
					E	F		A/I, V/T Ready	VARITOOL
Act. Station Range									
No. of Stations	6	14	4	2	0	0	2	2	0
Round/Obround	0.500" & Under	1.000" & Under	Over 1.000" to 1.500"	Over 1.500" to 2.00"	Over 2.000" to 2.500"	Over 2.500" to 3.000"	Over 3.000" to 3.500"	3.00" Max. Diagonal	12 Station 1/2" Maximum Diameter or Diagonal
Square	N/A	0.625" & Under	Over 0.625" to 0.875"	Over .875" to 1.250"	Over 1.250" to 1.625"	Over 1.625" to 2.00"	Over 2.000" to 2.250"		
Rectangle	N/A	0.875" Max Across Corners	1.219" Max Across Corners	1.750" Max Across Corners	2.250" Max Across Corners	2.875" Max Across Corners	3.110" Max Across Corners		
Punch Holder O.D.	1.692"	2.250"	3.125"	3.375"	N/A	N/A	5.938"	4.172"	4.172"
Die Holder I.D.	1.562"	1.562"	2.250"	2.750"	N/A	N/A	4.500"	4.000"	N/A



Safety Zones:	X	Y	(US) Tonnage Limits:	
XB	+/-2.480"	1.299"	Machine:	22
AB	+/-2.756"	1.575"	Auto Index:	16.5
CD	+/-3.307"	2.126"	Vari-Tool:	5
EF	+/-3.898"	2.717"		
G	+/-4.606"	3.425"		
Machine Center Line				
Cell Ready add +/- .563"				

Note: Station #'s 1, 7, 11 and 17 can be either standard Auto Index stations, Vari-Tool, or "G" stations, depending on customer requirements.

Load Position: X39.370 Y39.370 M30	M2033	Throat Depth: 51.181" (1300mm)
X49.370 Y39.370 M30	M2034	Throat Depth: 51.181" (1300mm)
X49.213 Y49.213 M30	M2044	Throat Depth: 51.181" (1300mm)
X98.425 Y60.039 M30	M2048 *	Throat Depth: 52.756" (1340mm)

Over Travel: X = +/- 0.787" (20mm)	X = +/- 0.984" (25mm) *
Y = + 0.787" (20mm)	Y = + 0.787" (20mm) *
Y = - 0.787" (20mm)	Y = - 0.787" (20mm) *

