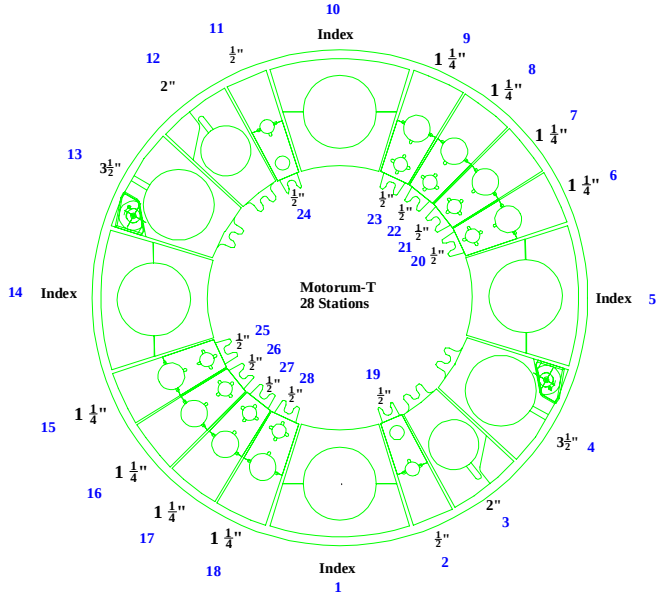
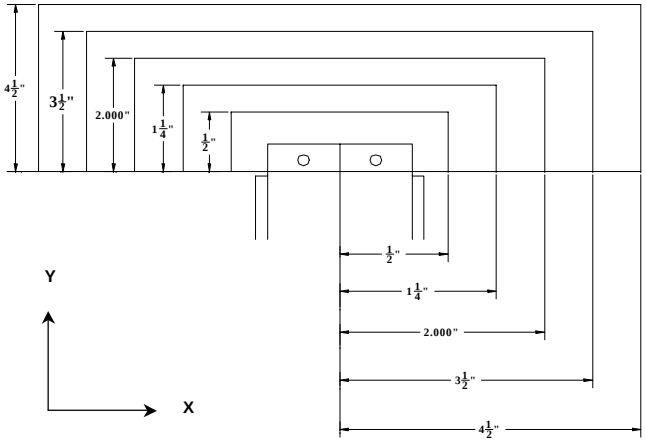
Tool Assignment by Station Range

Max Station Range / Act. Station Range	1/2" Round Only	1/2"	1 1/4"	2.00"	3 1/2"	4 1/2"	Auto Index 1 1/4"	Auto Index 2.000"
No. of Stations	2	10	8	2	2	N/A	2	2
Round/Obround	.500" Rnd. ONLY	.5" & Under	.501" to 1.250"	1.251" to 2.00"	2.001" to 3.500"	3.501" to 4.500"	.501" to 1.250"	1.251" to 2.00"
Square	N/A	0.353"	0.883"	1.414"	2.474"	3.125"	0.883"	1.414"
Rectangle	N/A	0.500" Across Corners	1.250" Across Corners	2.000" Across Corners	3.500" Across Corners	4.500" Across Corners	1.250" Across Corners	2.000" Across Corners
Punch Holder O.D.	1.019"	1.019"	1.883"	2.750"	4.374"	5.250"		
Die Holder I.D.	1.000"	1.000"	1.875"	3.500"	4.938"	6.250"		





Safety Zones:	X	Y
0.500"	+/-2.125"	0.945"
1.250"	+/-2.559"	1.378"
2.000"	+/-2.992"	1.811"
3.500"	+/-3.819"	2.638"
4.500"	+/-4.252"	3.070"
Cell Ready add +/-0.563"		

(US) Tonnage Limits:	
Machine:	22
Auto Index:	16.5

Machine Center Line

Note: The Auto Index stations can be either 1.250" or 2.000", depending on customer requirements.

Load Position: X49.213 Y49.213 M30 **Throat Depth: 52.756" (1340mm)**

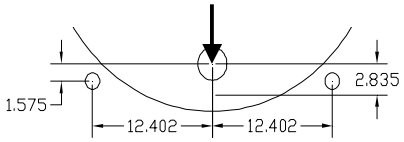
Over Travel: X = +/- 0.787" (20mm)

Y = + 0.197" (5mm) (Outer Track)

Y = - 2.756" (70mm) Dist. between inner & outer track (Outer track)

Y = + 2.953" (75mm) Dist. between inner & outer track, plus 5mm(Inner track)

Y = - 0 (Zero) Inner track



Repo Safety

Reposition Pad Location

M2044T Turret Layout