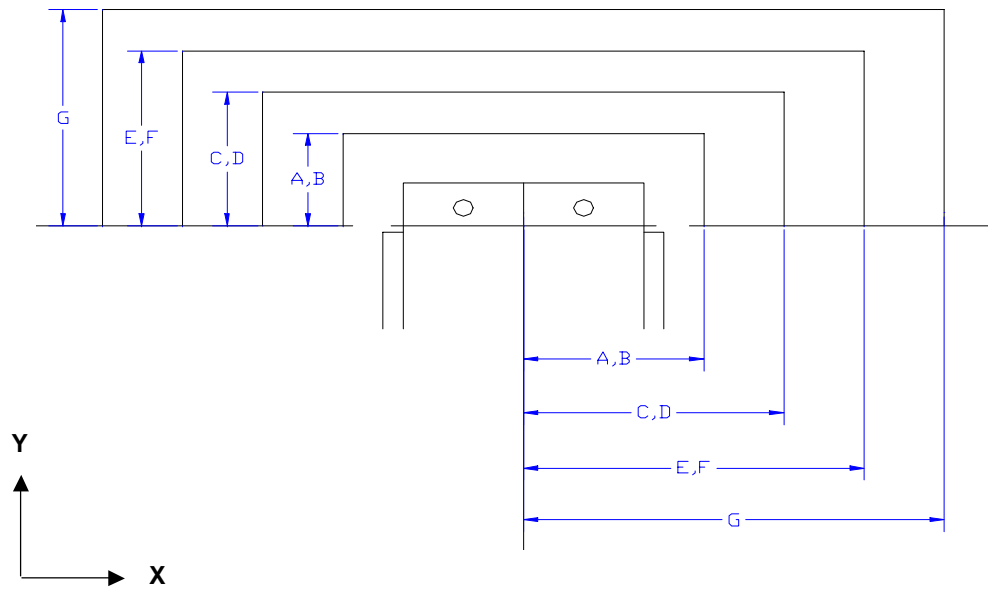
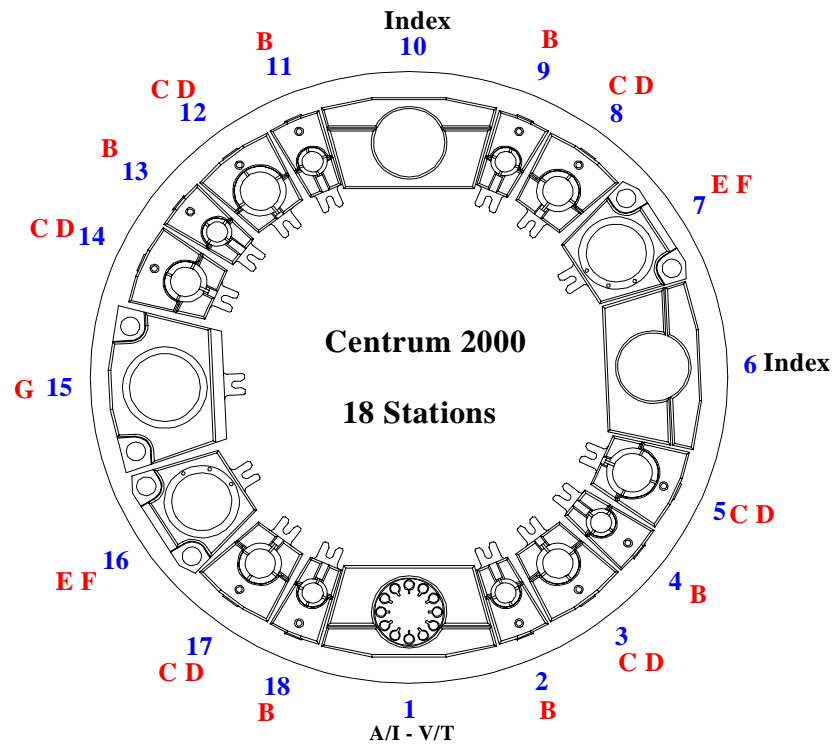


Max Station Range	A	B	CD		EF		G	VariTool Auto Index	
			C	D	E	F		D Sta. 114 & Marathon	VARITOOL
Act. Station Range									
No. of Stations	0	6	3	3	1	1	1	2	1
Round/Obround	.5" & Under	1" & Under	Over 1" to 1.500"	Over 1-1.5" to 2.00"	Over 2.00" to 2.500"	Over 2.50" to 3.00"	Over 3.00" to 3.500"	2.00" Max. Diagonal	12 Station 1/2" Maximum Diameter or Diagonal
Square	N/A	.625" & Under	Over .625" to .875"	Over .875" to 1.250"	Over 1.250" to 1.625"	Over 1.625" to 2.00"	Over 2.000" to 2.250"		
Rectangle	N/A	.875" Max Across Corners	1.219" Max Across Corners	1.750" Max Across Corners	2.250" Max Across Corners	2.875" Max Across Corners	3.125" Max Across Corners		
Punch Holder O. D.	2.125"	2.125"	3.125"	3.125"	4.562"	4.562"	5.510"	4.125"	4.125"
Die Holder I. D.	1.562"	1.562"	2.250"	2.750"	3.500"	4.000"	4.500"	2.750"	N/A



"G" Stations are optional and could be ordered in place of the Auto Index stations.

Fanuc Controls			PC Controls		
Safety Zones:	X	Y	Safety Zones:	X	Y
AB	3.150"	1.654"	AB	2.953"	1.575"
CD	3.661"	2.244"	CD	3.465"	2.087"
EF	4.252"	2.835"	EF	4.173"	2.795"
G	4.567"	3.346"	G	4.965"	3.268"