<table>
<thead>
<tr>
<th>Max Station Range</th>
<th>X</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>EF</th>
<th>GHJ</th>
<th>VanTool Auto Index</th>
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<tr>
<td>No. of Stations</td>
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<td>6</td>
<td>4</td>
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<tr>
<td>Round/Obround</td>
<td>0.500&quot; &amp; Under</td>
<td>1.000&quot; &amp; Under</td>
<td>Over 0.625&quot; to 1.500&quot;</td>
<td>Over 0.875&quot; to 1.250&quot;</td>
<td>Over 1.500&quot; to 2.000&quot;</td>
<td>Over 2.000&quot; to 3.000&quot;</td>
<td>Over 2.500&quot; to 3.000&quot;</td>
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<tr>
<td>Square</td>
<td>N/A</td>
<td>0.625&quot; &amp; Under</td>
<td>Over 0.625&quot; to 1.500&quot;</td>
<td>Over 0.875&quot; to 1.250&quot;</td>
<td>Over 1.000&quot; to 1.625&quot;</td>
<td>Over 2.000&quot; to 2.250&quot;</td>
<td>Over 2.250&quot; to 2.750&quot;</td>
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<tr>
<td>Punch Holder O.D.</td>
<td>1.692&quot;</td>
<td>2.250&quot;</td>
<td>3.125&quot;</td>
<td>3.750&quot;</td>
<td>4.562&quot;</td>
<td>5.938&quot;</td>
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<tr>
<td>Die Holder I.D.</td>
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<td>1.562&quot;</td>
<td>1.562&quot;</td>
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<td>Load Position</td>
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<td>Travel Range</td>
<td>Minimum</td>
<td>Maximum</td>
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<td>Vari-Tool Auto Index</td>
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<td>Tool Assignment by Station Range</td>
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</table>

**Tooling Style:** 114

**M-2558**

**Max Station Range**

**Act. Station Range**

**E**

**F**

**G**

**H**

**J**

**Max Station Range**

**Act. Station Range**

**E**

**F**

**G**

**H**

**J**

**No. of Stations**

**Round/Obround**

**Square**

**Rectangle**

**Punch Holder O.D.**

**Die Holder I.D.**

**Safety Zones:**

**M-2548 & M-2558**

**44 Station**

**Load Position:** X98.425 Y60.039 M30 (M2548) |

**Throat Depth:** 52.756" (1340mm) |

**Travel Range:** Minimum | Maximum |

**X**

**Y**

**E**

**F**

**G**

**H**

**J**

**Load Position:** X98.425 Y72.047 M30 (M2558) |

**Throat Depth:** 63.779" (1620mm) |

**Machine Center Line**

**Reposition Pad Location**

**Tonnage Limits:**

**Machine:** 27.5 |

**Auto Index:** 16.5 |

**Vari-Tool:** 5